



A NEW FORCE IN CHEMICAL MANUFACTURING

Unit 2, 14-16 Lee Holm Road
St Marys NSW 2760
Australia

Ph: 1300 738 250 (Australia)
Ph: +61 2 9833 9766 (International)
Fax: 02 9623 3670

sales@chemtools.com.au
www.chemtools.com.au

SAFETY DATA SHEET

ISSUED FEBRUARY, 2019 (VALID 5 YEARS FROM DATE OF ISSUE)

ALLOY Sn63-Pb37 Glowcore

Section 1 - Identification of The Material and Supplier

Chemtools Pty Ltd
Unit 2/14-16 Lee Holm Road
St Marys NSW 2760

Phone: 1300 738 250 (business hours)
Fax: 02 9623 3670
www.chemtools.com.au

Chemical nature: Flux-cored solder
Product Name: ALLOY Sn63-Pb37 Glowcore
Product Use: Flux-cored solder
Creation Date: February, 2019
Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

This product is classified as: T, Toxic. Hazardous according to the criteria of SWA.

Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

SUSMP Classification: S5

ADG Classification: None allocated. Not a Dangerous Good according to Australian Dangerous Goods (ADG) Code, IATA or IMDG/IMSBC criteria.

UN Number: None allocated



GHS Signal word: DANGER

Germ cell mutagenicity Category 2
Carcinogenicity Category 2
Reproductive Toxicity Category 1
Specific Target Organ toxicity - repeated exposure Category 2

HAZARD STATEMENT:

H341: Suspected of causing genetic defects.
H351: Suspected of causing cancer.
H360: May damage fertility or the unborn child.
H373: May cause damage to organs through prolonged or repeated exposure.

PREVENTION

P262: Do not get in eyes, on skin, or on clothing.
P264: Wash contacted areas thoroughly after handling.
P281: Use personal protective equipment as required.

RESPONSE

P314: Get medical advice or attention if you feel unwell.
P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P308+P313: If exposed or concerned: Get medical advice.
P370+P378: Not combustible. Use extinguishing media suited to burning materials.

STORAGE

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Phone: 1300 738 250 (business hours)

Poisons Information Centre: 13 1126 from anywhere in Australia, (0800 764 766 in New Zealand)

P402+P404: Store in a dry place. Store in a closed container.

DISPOSAL

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: Solid cored wire

Odour: No data.

Major Health Hazards: danger of cumulative effects, may cause cancer, may cause heritable genetic damage, may impair fertility, may cause harm to unborn children.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Tin	7440-31-5	50-75	2	not set
Lead	7439-92-1	25-50	0.15	not set
Rosin, hydrogenated	65997-06-0	<1	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Skin Contact: Gently brush away excess particles. Wash gently and thoroughly with water (use non-abrasive soap if necessary) for 5 minutes or until chemical is removed.

Eye Contact: Quickly and gently brush particles from eyes. No effects expected. If irritation does occur, flush contaminated eye(s) with lukewarm, gently flowing water for 5 minutes or until the product is removed. Obtain medical advice if irritation becomes painful or lasts more than a few minutes. Take special care if exposed person is wearing contact lenses.

Ingestion: If product is swallowed or gets in mouth, do NOT induce vomiting; wash mouth with water and give some water to drink. If symptoms develop, or if in doubt contact a Poisons Information Centre or a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is no risk of an explosion from this product under normal circumstances if it is involved in a fire.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: Not combustible. Use extinguishing media suited to burning materials.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade.

Flash point: Does not burn.

Upper Flammability Limit: Does not burn.

Lower Flammability Limit: Does not burn.

Autoignition temperature: Not applicable - does not burn.

Flammability Class: Does not burn.

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. As a minimum, wear overalls, goggles and gloves. Suitable materials for protective clothing include cotton. Heated solder can melt certain materials, and therefore protective clothing which may melt should be avoided when using solder, as molten clothing may adhere to the body and cause further injury. Eye/face protective equipment should comprise, as a minimum, protective glasses and, preferably, goggles. If there is a significant chance that dusts are likely to build up in cleanup area, we recommend that you use a suitable dust mask.

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Stop leak if safe to do so, and contain spill. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Consider vacuuming if appropriate. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store packages of this product in a cool place. Keep containers dry and away from water. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m ³)	STEL (mg/m ³)
Tin	2	not set
Lead	0.15	not set

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

Ventilation: This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Eye protection such as protective glasses or goggles is recommended when this product is being used.

Skin Protection: You should avoid contact even with mild skin irritants. Therefore you should wear suitable impervious elbow-length gloves and facial protection when handling this product for lengthy periods. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: cotton.

Respirator: If there is a significant chance that dusts are likely to build up in the area where this product is being used, we recommend that you use a suitable dust mask.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Solid cored wire
Odour:	No data.
Boiling Point:	Not available.
Freezing/Melting Point:	183-302°C
Volatiles:	No data.
Vapour Pressure:	No data.
Vapour Density:	Not applicable.
Specific Gravity:	No data.
Water Solubility:	Insoluble.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	Not applicable.
Coeff Oil/water Distribution:	No data
Viscosity:	Not applicable.
Autoignition temp:	Not applicable - does not burn.

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Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Containers should be kept dry.

Incompatibilities: No particular Incompatibilities.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects:

Target Organs: There is no data to hand indicating any particular target organs.

This product may cause heritable genetic damage. Women who are pregnant or who are likely to become pregnant in the near future should avoid using this product. Rosin, Hydrogenated is classed by SWA as a potential sensitiser by skin contact.

Classification of Hazardous Ingredients

Ingredient	Risk Phrases
Lead	<ul style="list-style-type: none"> • Carcinogenicity – category 2 • Germ cell mutagenicity – category 2 • Specific target organ toxicity (repeated exposure) – category 2 • Reproductive toxicity – category 1A
Rosin, Hydrogenated	No risk phrases at concentrations found in this product
<ul style="list-style-type: none"> • Skin sensitisation – category 1 	

Lead exposure has been associated with increased risk of lung, stomach, and bladder cancer in diverse human populations. In studies of humans occupationally exposed to lead, there is evidence to suggest that lead damages chromosomes or DNA. In most studies, lead caused micronucleus formation, chromosomal aberrations, and DNA damage, but studies on sister chromatid exchange gave conflicting results. Genetic studies on humans environmentally exposed to lead also gave conflicting results. Lead did not cause mutations in bacteria, and results from test systems using mammalian cells were conflicting. A report may be found at <http://ntp.niehs.nih.gov/ntp/roc/eleventh/profiles/s101lead.pdf>

Potential Health Effects

Persons sensitised to rosins should avoid contact with this product.

Inhalation:

Short Term Exposure: Available data indicates that this product is not harmful. In addition product is unlikely to cause any discomfort or irritation.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Available data indicates that this product is not harmful. It should present no hazards in normal use. However product may be irritating, but is unlikely to cause anything more than mild transient discomfort.

Long Term Exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

Short Term Exposure: This product may be irritating to eyes, but is unlikely to cause anything more than mild transient discomfort.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. Available data shows that this product is not harmful. This product is unlikely to cause any irritation problems in the short or long term.

Long Term Exposure: No data for health effects associated with long term ingestion.

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Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: Lead is classified by NTP as reasonably anticipated to be carcinogenic to humans.

See the NTP website for further details. A web address has not been provided as addresses frequently change.

IARC: Lead is classed 2b IARC - possibly carcinogenic to humans. Lead compounds, evaluated as a group.

See the IARC website for further details. A web address has not been provided as addresses frequently change.

Section 12 - Ecological Information

Insufficient data to be sure of status.

Section 13 - Disposal Considerations

Disposal: Containers should be emptied as completely as practical before disposal. If possible, recycle product and containers either in-house or send to recycle company. If this is not practical, send to a commercial waste disposal site.

Section 14 - Transport Information

UN Number: This product is not classified as a Dangerous Good by ADG, IATA or IMDG/IMSBC criteria. No special transport conditions are necessary unless required by other regulations.

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are compliant with NICNAS regulations.

The following ingredients: Tin, Lead, are mentioned in the SUSMP.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS	Australian Inventory of Chemical Substances
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (Feb 2016)

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